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Automated Fault Measurement (AFM) in ProVAL

By George Chang, Transtec Group Abdenour Nazef, FLDOT James Watkins, MSDOT Steve Karamihas, UMich



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What is ProVAL AFM

- <u>Automated Fault Measurement</u> based on profile data
- FHWA HPMS requires joint fault data
- Implement revised AASHTO R36 "Standard Practice for Evaluating Faulting of Concrete Pavements"

Challenges for AFM - Pavements

- Filled joints
- Closed joints
- Spalled joints
- Curl/warp features
- Cracks and other distresses/patches
- Joint spacing patterns
- Skewed joints
- Grade



Challenges for AFM - Profiles

- Repeatability/accuracy
- Fault validation tests with physical devices
- Sampling intervals
- Repeated profile runs
- DMI drifts

Revised AASHTO R36-04

- Grade Adjustment (physical devices)
- Automated procedure (profiles)
- Validation devices (automated procedure)

Physical Fault Devices

Georgia Fault Meter



Courtesy of FLDOT





 $F = (L2 - L3) + (L2 - L3) \times \frac{B}{A}$



Courtesy of MSDOT

Profile Requirements

- Repeatability and Accuracy requirements (AASHTO PP49)
- Fault validation with physical devices
- No additional pre-filtering
- Collect profiles at both wheel tracks
- Max sampling intervals
 - Basic level: 1.5" (38 mm)
 - Advanced level: 0.75" (19 mm)





ProVAL AFM

- Multiple profiles
- Joint locations ID
- Edit joint locations
- Compute faults
- Individual faults and segment summary



Joint ID Methods

- Downward Spike (SMK, FLDOT)
- Step (MSDOT)
- Curled-Edge





Downward Spike Detection

- Anti-smoothing filtering
- Normalize the filtered profile (/RMS)
- Detect profile spikes (-4.0)
- Screen joint locations



Step Detection

- Deduct profile elevations between consecutive data points
- Detect large step (0.08 in.)
- Screen joint locations





Curled-Edge Detection

- Bandpass filtering
- Rolling straightedge simulation
- Detect high RSE (0.12")
- Screen joint locations





- Downward Spike Detection
 - Shorter sampling intervals
 - Downward spikes present
- Step Detection
 - Apparent faults present
- Curled-Edge Detection



- Noticeable slab curling and warping

Downward Spike



• Step



— 00_Basic_Sample - LElev.

Curled-Edge



– PSDSample1 - Left Elevation

Fault Computation

- Crop a profile segment
- Separate profile slices
- Least-square fits
- Compute faults



Profile Slices



- US49ES_NOF_01 - Right Elevation

Fault Computation





ProVAL AFM Inputs



Automated Faulting: Inputs

Joint Spacing (ft)		:	16.00	File	Profiles	Section	
				01_US49	Left + Right		
Segment Length (ft)			528.	02_US61	Left + Right		
Joint Window (in)			2.00	03_US82	Left + Right		
				04_US78	Left + Right		
Joint Detection Method	Step		-	05_US51	Left + Right	Full	
Use Skewed Joints				₹06_I 55	Left + Right	Full 🝷	
🗐 Include Cracks							



ProVAL AFM Joint ID



 \sum



260 280 300 Distance (ft)



ProVAL AFM Joint Faults





ProVAL AFM Joint Faults Summary

1.6 1.4 1.2

Accumulated Faulting (in) 90

0.4 0.2 0.0

0

200

400

600

800

1,000

1,200

1,400

1,600

0.2 Faulting (in) Maximum 0.0 -0 200 400 600 800 1,000 1,200 1,400 1,600 1,800 2,000 2,200 2,400 2,600 2,800 3,000 3,200 3,400 3,600

CARROLL I 55_NOF_01 - Left Elevation





1,800

Distance (ft)

2,000

2,200

2,400

2,600

2,800

3,000

3,400

3,600

3,200

CARROLL I 55_NOF_01 - Left Elevation

Save Lives with ProVAL AFM

